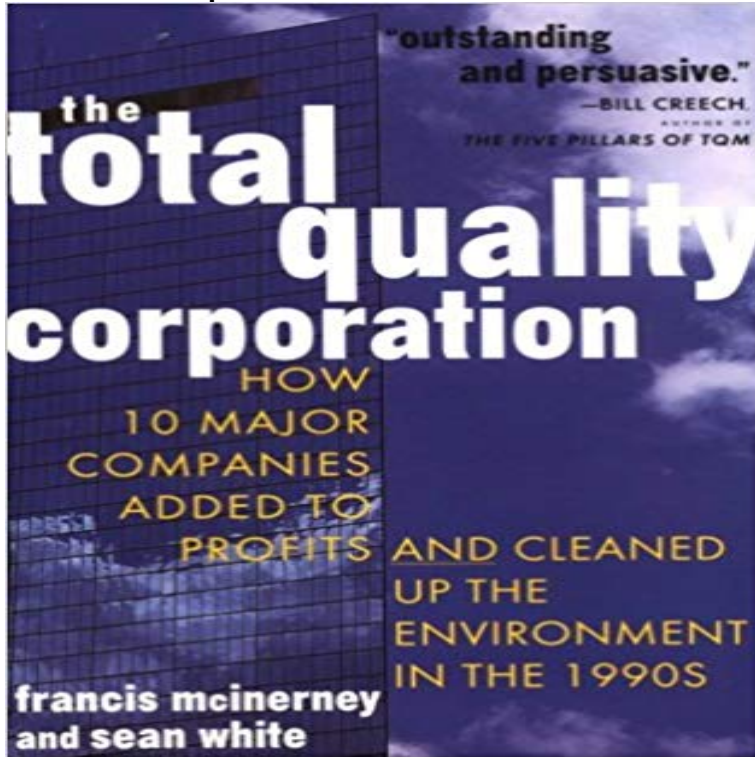


The Total Quality Corporation: How 10 Major Companies Added Profits Cleaned up Environment 1990s



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