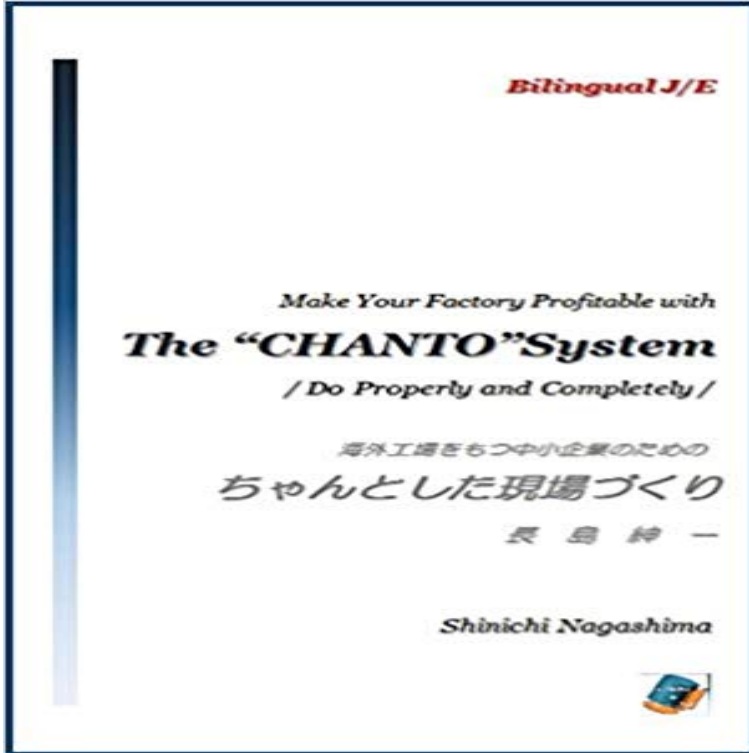


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70% discount campaign for your 2016 years business planning. Apply the Chanto System to your improvement in 2016. Further information for your convenient : shinichi.nagashima@ae.auone-net.jp This is a Text Book for the stable quality of your own factory and your suppliers. The factory which even had experienced several production improvement activities for many years, has not had a confident of stable quality and high productivity, it must be a lack of principles to manage the production fields. Toyota-Method or some QC tools help you of your production circumstances, but dont suggest how to proceed your work itself. The factory which be able to increase its performance continuously has the common understanding the work should do properly and completely, this is the CHANTO factory. Develop the excellent SOP and train members to follow the SOP, this is to build the CHANTO system. Excellent SOP leads you to not only stable production but also to the fully automated production. This book instruct you how the SOP important and how to develop the excellent SOP which make your production fields stable and without any quality problems. This book is written in bilingual, English and Japanese, you may discuss with your boss if you work for a Japanese company. The CHANTO is a Japanese, means for Do properly and completely. This book tells you what is the proper or complete in your production activities. I recommend you to understand this CHANTO to make your factory stable and profitable. Index of contents as follows. Preface ?What is the CHANTO System ?1. Be the CHANTO ?2. Profitable Quality ?3. Make ISO rules effective ?4. Production Improvement Exhibition ?5. Responsible Division of Quality ?6. Reduce the Inspection Jobs ?7. Staffs Job ?8. Common Understanding to Follow the SOP ? How To Build Up the CHANTO System ?1. Watch Your Field

?2. Rules Possible to Keep ?3. SOP Consists of two layers ?4. The Frame Supports the CHANTO System ?5. Common-SOP, By-Part-SOP ?6. Secret QC-Flow for Profit ?7. How to make By-Part-SOP Common-SOP ?8. The Most Important SOP ?9. SOP is not an Operation List ?10. Guidance to Follow SOP ?11. Address of SOP ?12. Excellent SOP ???1) Comply with the clients demand ???2) Avoid risks due to the way of manufacturing ???3) Consist of the minimized operation ???4) Define the Condition of Products be able to Deliver or not ???5) Team Work ?13. Breed to Keep SOP ???1) Keep up SOP Alive ???2) Give Skills ???3) Take Pride in Observance of SOP ???4) Monitor and Record ?14. Yellow Card Supports the System Stably ?15. Production Improvement on the CHANTO System ? Proceed to the Automation ?1. Control side or Technology side ?2. Address SOP to Machines ?3. A-Place to B-Place ?4. Automatic Production v.s. Labor Saving Production ?5. Separate Common-SOP from By-Part-SOP ?6. Begin the Automation of a Common-SOP ?7. Automated system for a Product ?8. Line balance ?9. Health Care of the Automated System ?10. Essence of Invest to the automation Appendix

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